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ICC-ES Evaluation Report
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DIVISION: 03 00 00—CONCRETE
Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS
Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

SIMPSON STRONG-TIE COMPANY INC.

EVALUATION SUBJECT:

SIMPSON STRONG-TIE® SET-3G™ EPOXY ADHESIVE ANCHORS AND POST-INSTALLED REINFORCING BAR CONNECTIONS IN CRACKED AND UNCRACKED CONCRETE

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2021, 2018, 2015, 2012 and 2009 *International Building Code*® (IBC)
- 2021, 2018, 2015, 2012 and 2009 *International Residential Code*® (IRC)

For evaluation for compliance with codes adopted by the Los Angeles Department of Building and Safety (LADBS), see ESR-4057 LABC and LARC Supplement.

Property evaluated:

Structural

2.0 USES

The Simpson Strong-Tie® SET-3G™ Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections are used as anchorage in cracked and uncracked normal-weight concrete having a specified compressive strength, f'_c, of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) to resist static, wind and earthquake (Seismic Design Categories A through F) tension and shear loads.

The adhesive anchors comply with anchors as described in Section 1901.3 of the 2021, 2018 and 2015 IBC, Section 1909 of the 2012 IBC and is an alternative to anchors described in Section 1908 of the 2012 IBC, and Sections 1911 and 1912 of the 2009 IBC. The anchors may also be used where an engineering design is submitted in accordance with Section R301.1.3 of the IRC.

The post-installed reinforcing bar connections are an alternative to cast-in-place reinforcing bars governed by ACI 318 and IBC Chapter 19.

3.0 DESCRIPTION

3.1 General:

The SET-3G Epoxy Adhesive Anchor System and Post-Installed Reinforcing Bar Connections are comprised of the following components:

- SET-3G epoxy adhesive packaged in cartridges
- Adhesive mixing and dispensing equipment
- Equipment for hole cleaning and adhesive injection
- A steel anchoring element

SET-3G epoxy adhesive is used with continuously threaded steel rods or deformed steel reinforcing bars. The manufacturer's printed installation instructions (MPII) are included with each adhesive unit package as shown in Figure 1 of this report.

3.2 Material:

3.2.1 SET-3G Epoxy Adhesive: SET-3G epoxy adhesive is an injectable, two-component, 100 percent solids, epoxy-based adhesive mixed as a 1-to-1 volume ratio of hardener-to-resin. SET-3G is available in 8.5-ounce (251 mL), 22-ounce (650 mL), and 56-ounce (1656 mL) cartridges. The two components combine and react when dispensed through a static mixing nozzle attached to the cartridge. The shelf life of SET-3G in unopened cartridges is two years from the date of manufacture when stored at temperatures between 45°F and 90°F (7°C and 32°C) in accordance with the MPII.

3.2.2 Dispensing Equipment: SET-3G epoxy adhesive must be dispensed using Simpson Strong-Tie manual dispensing tools, battery-powered dispensing tools or pneumatic dispensing tools as listed in Tables 7, 8 and 10 of this report.

3.2.3 Hole Cleaning Equipment:

3.2.3.1 Standard Equipment: Hole cleaning equipment consists of hole-cleaning brushes and air nozzles. Brushes must be Simpson Strong-Tie hole cleaning brushes, identified by Simpson Strong-Tie catalog number series ETBS. See Tables 7 and 8 in this report, and the installation instructions shown in Figure 1, for additional information. Air

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nozzles must be equipped with an extension capable of reaching the bottom of the drilled hole.

For post-installed reinforcing bar connection installations, the brushes must be Simpson Strong-Tie hole cleaning brushes, identified by Simpson Strong-Tie catalog number series ETBR. See Table 10 in this report, and the installation instructions shown in Figure 1 and Figure 2 for additional information.

3.2.3.2 Vacuum Dust Extraction System with Bosch®/Simpson Strong-Tie DXS Hollow Carbide Drill Bits: For threaded steel rods and steel reinforcing bars described in Section 3.2.4 of this report, the Bosch/Simpson Strong-Tie DXS hollow carbide drill bits with carbide drilling head conforming to ANSI B212.15 must be used. The vacuum dust extraction system must also include a vacuum equipped with an automatic filter cleaning system that has a minimum airflow rating of 129 cfm. The vacuum dust extraction system removes the drilling dust during the drilling operation, eliminating the need for additional hole cleaning.

3.2.4 Anchor Materials:

3.2.4.1 Threaded Steel Rods: Threaded anchor rods, having diameters from $^3/_8$ inch to $1^1/_4$ inch (9.5 mm to 31.7 mm), must be carbon steel conforming to ASTM F1554, Grade 36 or 55, or ASTM A193, Grade B7; or stainless steel conforming to ASTM A193, Grade B6, B8, or B8M or ASTM F593 CW. Table 3 in this report provides additional details. Threaded rods must be clean, straight and free of indentations or other defects along their lengths.

3.2.4.2 Steel Reinforcing Bars for use in Post-Installed Anchor Applications: Steel reinforcing bars are deformed reinforcing bars (rebar), having sizes from No. 3 to No. 8, and No. 10, must conform to ASTM A615 Grade 60 or ASTM A706 Grade 60. Table 4 in this report provides additional details for anchor applications. The embedded portions of reinforcing bars must be straight, and free of mill scale, rust, mud, oil, and other coatings that may impair the bond with adhesive. Reinforcing bars must not be bent after installation except as set forth in ACI 318-19 Section 26.6.3.2 (b), ACI 318-14 Section 26.6.3.1 (b) or ACI 318-11 Section 7.3.2, as applicable, with the additional condition that the bars must be bent cold, and heating of reinforcing bars to facilitate field bending is not permitted.

3.2.4.3 Steel Reinforcing Bars for use in Post-Installed Reinforcing Bar Connections: Steel reinforcing bars are deformed reinforcing bars (rebar), having sizes from No. 3 to No. 11, and must conform to ASTM A615 Grade 60. Tables 10 and 11 in this report provide additional details for reinforcing bar connections. The embedded portions of reinforcing bars must be straight, and free of mill scale, rust, mud, oil, and other coatings that may impair the bond with the adhesive. Reinforcing bars must not be bent after installation, except as set forth in ACI 318-19 Section 26.6.3.2 (b), ACI 318-14 Section 26.6.3.1 (b) or ACI 318-11 Section 7.3.2, as applicable, with the additional condition that the bars must be bent cold, and heating of the reinforcing bars to facilitate field bending is not permitted.

3.2.4.4 Ductility: In accordance with ACI 318-19 and ACI 318-14 2.3 or ACI 318-11 D.1, as applicable, in order for a steel element to be considered ductile, the tested elongation must be at least 14 percent and reduction of area must be at least 30 percent. Steel elements with a tested elongation of .less than 14 percent or a reduction of area less than 30 percent, or both, are considered brittle. Where values are nonconforming or unstated, the steel must be considered brittle.

3.2.5 Concrete: Normal-weight concrete must comply with Sections 1903 and 1905 of the IBC. The specified compressive strength of the concrete must be from 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa).

4.0 DESIGN AND INSTALLATION

4.1 Strength Design of Post-Installed Anchors:

4.1.1 General: The design strength of anchors under the 2021 IBC, as well as the 2021 IRC must be determined in accordance with ACI 318-19 and this report. The design strength of anchors under the 2018 and 2015 IBC, as well as the 2018 and 2015 IRC must be determined in accordance with ACI 318-14 and this report. The design strength of anchors under the 2012 and 2009 IBC, as well as the 2012 and 2009 IRC must be determined in accordance with ACI 318-11 and this report.

Design parameters are based on ACI 318-19 for use with the 2021 IBC, ACI 318-14 for use with the 2018 and 2015 IBC, and ACI 318-11 for use with the 2012 and 2009 IBC unless noted otherwise in Section 4.1.1 through 4.1.11 of this report.

The strength design of anchors must comply with ACI 318-19 17.5.1.2 or ACI 318-14 17.3.1 or ACI 318-11 D.4.1, as applicable, except as required in ACI 318-19 17.10 or ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable.

Design parameters are provided in Tables 2, 3, 4, 5 and 6 of this report. Strength reduction factors, ϕ, as given in ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, and noted in Tables 2, 3, 4, 5 and 6 of this report, must be used for load combinations calculated in accordance with Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC or ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable. Strength reductions factors, ϕ, described in ACI 318-11 D.4.4 must be used for load combinations calculated in accordance with ACI 318-11 Appendix C.

4.1.2 Static Steel Strength in Tension: The nominal steel strength of a single anchor in tension, N_{sa}, in accordance with ACI 318-19 17.6.1.2, ACI 318-14 17.4.1.2 or ACI 318-11 D.5.1.2, as applicable, and the associated strength reduction factors, ϕ, in accordance with ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are provided in Tables 3 and 4 of this report for the anchor element types included in this report.

4.1.3 Static Concrete Breakout Strength in Tension: The nominal static concrete breakout strength of a single anchor or group of anchors in tension, N_{cb} or N_{cbg}, must be calculated in accordance with ACI 318-19 17.6.2, ACI 318-14 17.4.2 or ACI 318-11 D.5.2, as applicable, with the following addition:

The basic concrete breakout strength of a single anchor in tension, N_b, must be calculated in accordance with ACI 318-19 17.6.2.2, ACI 318-14 17.4.2.2 or ACI 318-11 D.5.2.2, as applicable, using the values of $k_{c,cr}$ and $k_{c,uncr}$, as described in Table 2 of this report. Where analysis indicates no cracking in accordance with ACI 318-19 17.6.2.5, ACI 318-14 17.4.2.6 or ACI 318-11 D.5.2.6, as applicable, N_b must be calculated using $k_{c,uncr}$ and $\Psi_{c,N}$ = 1.0. For anchors in lightweight concrete see ACI 318-19 17.2.4, ACI 318-14 17.2.6 or ACI 318-11 D.3.6, as applicable. The value of f'_c used for calculation must be limited to 8,000 psi (55.1 MPa) in accordance with ACI 318-19 17.3.1, ACI 318-14 17.2.7 or ACI 318-11 D.3.7, as applicable.

4.1.4 Static Bond Strength in Tension: The nominal static bond strength of a single adhesive anchor or group of adhesive anchors in tension, N_a or N_{ag}, must be calculated

in accordance with ACI 318-19 17.6.5, ACI 318-14 17.4.5 or ACI 318-11 D.5.5, as applicable. Bond strength values are a function of the concrete condition (cracked or uncracked), the concrete temperature range, the installation conditions (dry concrete, water-saturated concrete, water-filled holes, submerged concrete), and the special inspection level provided. Strength reduction factors, ϕ, listed below and in Tables 5 and 6 are utilized for anchors installed in dry concrete, water-saturated concrete, water-filled holes or submerged concrete in accordance with the level of inspection provided (periodic or continuous), as applicable.

Static Bond Strength in Tension:.SPECIAL INSPECTION LEVEL	**PERMISSIBLE INSTALLATION CONDITION**	**BOND STRENGTH**	**ASSOCIATED STRENGTH REDUCTION FACTOR**
Continuous	Dry concrete	τ_k	$\phi_{dry,ci}$
Continuous	Water-saturated, Water-filled or Submerged	τ_k	$\phi_{wet,ci}$
Periodic	Dry concrete	τ_k	$\phi_{dry,pi}$
Periodic	Water-saturated, Water-filled or Submerged	τ_k	$\phi_{wet,pi}$

τ_k in the table above refers to $\tau_{k,cr}$ or $\tau_{k,uncr}$.

4.1.5 Static Steel Strength in Shear: The nominal static steel strength of a single anchor in shear as governed by the steel, V_{sa}, in accordance with ACI 318-19 17.7.1.2, ACI 318-14 17.5.1.2 or ACI 318-11 D.6.1.2, as applicable, and strength reduction factors, ϕ, in accordance with ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are given in Tables 3 and 4 of this report for the anchor element types included in this report.

4.1.6 Static Concrete Breakout Strength in Shear: The nominal static concrete breakout strength of a single anchor or group of anchors in shear, V_{cb} or V_{cbg}, must be calculated in accordance with ACI 318-19 17.7.2, ACI 318-14 17.5.2 or ACI 318-11 D.6.2, as applicable, based on information given in Table 2. The basic concrete breakout strength of a single anchor in shear, V_b, must be calculated in accordance with ACI 318-19 17.7.2.2, ACI 318-14 17.5.2.2 or ACI 318-11 D.6.2.2, as applicable, using the values of d as described in Table 2 of this report for the corresponding anchor steel in lieu of d_a (2021, 2018, 2015, 2012 and 2009 IBC). In addition, h_{ef} must be substituted for ℓ_e. In no case shall ℓ_e exceed $8d$. The value of f'_c must be limited to 8,000 psi (55.1 MPa), in accordance with ACI 318-19 17.3.1, ACI 318-14 17.2.7 or ACI 318-11 D.3.7, as applicable.

4.1.7 Static Concrete Pryout Strength in Shear: The nominal static pryout strength of a single anchor or group of anchors in shear, V_{cp} or V_{cpg}, shall be calculated in accordance with ACI 318-19 17.7.3, ACI 318-14 17.5.3 or ACI 318-11 D.6.3, as applicable.

4.1.8 Interaction of Tensile and Shear Forces: For designs that include combined tension and shear, the interaction of tension and shear loads must be calculated in accordance with ACI 318-19 17.8, ACI 318-14 17.6 or ACI 318-11 D.7, as applicable.

4.1.9 Minimum Member Thickness, hmin, Anchor Spacing, s_{min}, and Edge Distance, c_{min}: In lieu of ACI 318-19 17.9.2, ACI 318-14 17.7.1 and 17.7.3 or ACI 318-11 D.8.1 and D.8.3, as applicable, values of s_{min} and c_{min} provided in Table 1 of this report must be observed for anchor design and installation. The minimum member thicknesses, h_{min}, described in Table 1 of this report, must be observed for anchor design and installation. For adhesive anchors that will remain untorqued, ACI 318-19 17.9.3, ACI 318-14 17.7.4 or ACI 318-11 D.8.4, as applicable, applies.

4.1.10 Critical Edge Distance c_{ac} and $\psi_{cp,Na}$: The modification factor $\psi_{cp,Na}$, must be determined in accordance with ACI 318-19 17.6.5.5, ACI 318-14 17.4.5.5 or ACI 318-11 D.5.5.5, as applicable, except as noted below:

For all cases where $c_{Na}/c_{ac}<1.0$, $\psi_{cp,Na}$ determined from ACI 318-19 Eq. 17.6.5.5.1b, ACI 318-14 Eq. 17.4.5.5b or ACI 318-11 Eq. D-27, as applicable, need not be taken less than c_{Na}/c_{ac}. For all other cases, $\psi_{cp,Na}$ shall be taken as 1.0.

The critical edge distance, c_{ac}, must be calculated according to Eq. 17.6.5.5.1c for ACI 318-19, Eq. 17.4.5.5c for ACI 318-14 or Eq. D-27a for ACI 318-11, in lieu of ACI 318-19 17.9.5, ACI 318-14 17.7.6 or ACI 318-11 D.8.6, as applicable.

$$c_{ac}=h_{ef}\cdot\left(\frac{\tau_{k,\,uncr}}{1160}\right)^{0.4}\cdot\left[3.1-0.7\frac{h}{h_{ef}}\right]$$

(Eq. 17.6.5.5.1c for ACI 318-19 or Eq. 17.4.5.5c for ACI 318-14 or Eq. D-27a for ACI 318-11)

where

$\left[\frac{h}{h_{ef}}\right]$ need not be taken as larger than 2.4; and

$\tau_{k,uncr}$ = the characteristic bond strength stated in the tables of this report whereby $\tau_{k,uncr}$ need not be taken as larger than:

$$\tau_{k,uncr}=\frac{k_{uncr}\sqrt{h_{ef}f'_c}}{\pi\cdot d_a}\quad\text{Eq. (4-1)}$$

4.1.11 Design Strength in Seismic Design Categories C, D, E and F: In structures assigned to Seismic Design Category C, D, E or F under the IBC or IRC, anchors must be designed in accordance with ACI 318-19 17.10, ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable, except as described below. Modifications to ACI 318-19 17.10 and ACI 318-14 17.2.3 shall be applied under Section 1905.1.8 of the 2021, 2018 and 2015 IBC as applicable. For the 2012 IBC, Section 1905.1.9 shall be omitted. The nominal steel shear strength, V_{sa}, must be adjusted by $\alpha_{V,seis}$ as given in Tables 3 and 4 of this report for the anchor element types included in this report. The nominal bond strength $\tau_{k,cr}$ in Table 5 must be adjusted by $\alpha_{N,seis}$. For Table 6, no adjustment to the bond strength $\tau_{k,cr}$ is required.

As an exception to ACI 318-11 D.3.3.4.2: Anchors designed to resist wall out-of-plane forces with design strengths equal to or greater than the force determined in accordance with ASCE 7 Equation 12.11-1 or 12.14-10 shall be deemed to satisfy ACI 318-11 D.3.3.4.3(d).

Under ACI 318-11 D.3.3.4.3(d), in lieu of requiring the anchor design tensile strength to satisfy the tensile strength requirements of ACI 318-11 D.4.1.1, the anchor design tensile strength shall be calculated from ACI 318-11 D.3.3.4.4.

The following exceptions apply to ACI 318-11 D.3.3.5.2:

1. For the calculation of the in-plane shear strength of anchor bolts attaching wood sill plates of bearing or non-bearing walls of light-frame wood structures to foundations

or foundation stem walls, the in-plane shear strength in accordance with ACI 318-11 D.6.2 and D.6.3 need not be computed and ACI 318-11 D.3.3.5.3 need not apply provided all of the following are satisfied:

1.1. The allowable in-plane shear strength of the anchor is determined in accordance with AF&PA NDS Table 11E for lateral design values parallel to grain.

1.2. The maximum anchor nominal diameter is $^5/_8$ inch (16 mm).

1.3. Anchor bolts are embedded into concrete a minimum of 7 inches (178 mm).

1.4. Anchor bolts are located a minimum of $1^3/_4$ inches (45 mm) from the edge of the concrete parallel to the length of the wood sill plate.

1.5. Anchor bolts are located a minimum of 15 anchor diameters from the edge of the concrete perpendicular to the length of the wood sill plate.

1.6. The sill plate is 2-inch or 3-inch nominal thickness.

2. For the calculation of the in-plane shear strength of anchor bolts attaching cold-formed steel track of bearing or non-bearing walls of light-frame construction to foundations or foundation stem walls, the in-plane shear strength in accordance with ACI 318-11 D.6.2 and D.6.3 need not be computed and ACI 318-11 D.3.3.5.3 need not apply provided all of the following are satisfied:

2.1. The maximum anchor nominal diameter is $^5/_8$ inch (16 mm).

2.2. Anchors are embedded into concrete a minimum of 7 inches (178 mm).

2.3. Anchors are located a minimum of $1^3/_4$ inches (45 mm) from the edge of the concrete parallel to the length of the track.

2.4. Anchors are located a minimum of 15 anchor diameters from the edge of the concrete perpendicular to the length of the track.

2.5. The track is 33 to 68 mil designation thickness. Allowable in-plane shear strength of exempt anchors, parallel to the edge of concrete shall be permitted to be determined in accordance with AISI S100 Section E3.3.1.

3. In light-frame construction, bearing or nonbearing walls, shear strength of concrete anchors less than or equal to 1 inch [25 mm] in diameter attaching a sill plate or track to foundation or foundation stem wall need not satisfy ACI 318-11 D.3.3.5.3(a) through (c) when the design strength of the anchors is determined in accordance with ACI 318-11 D.6.2.1(c).

4.2 Strength Design of Post-Installed Reinforcing Bars:

4.2.1 General: The design of straight post-installed deformed reinforcing bars must be determined in accordance with ACI 318 rules for cast-in-place reinforcing bar development and splices and this report.

4.2.2 Determination of bar development length l_d: Values of l_d must be determined in accordance with the ACI 318 development and splice length requirements for straight cast-in-place reinforcing bars.

Exceptions:

1. For uncoated and zinc-coated (galvanized) post-installed reinforcing bars, the factor Ψ_e shall be taken as 1.0. For all other cases, the requirements in ACI 318-19 Table 25.4.2.5, ACI 318-14 Table 25.4.2.4 or ACI 318-11 Section 12.2.4 (b) shall apply.

2. When using alternate methods to calculate the development length (e.g. anchor theory), the applicable factors for post-installed anchors generally apply.

4.2.3 Minimum Member Thicknes, h_{min}, Minimum Concrete Cover, $c_{c,min}$, Minimum Concrete Edge Distance, $c_{b,min}$, Minimum Spacing, $s_{b,min}$: For post-installed reinforcing bars, there is no limit on the minimum member thickness. In general, all requirements on concrete cover and spacing applicable to straight cast-in-bars designed in accordance with ACI 318 shall be maintained.

For post-installed reinforcing bars installed at embedment depths greater than 20d (h_{ef} > 20d), the minimum concrete cover shall be as follows:

REBAR SIZE	MINIMUM CONCRETE COVER, $c_{c,min}$
db ≤ No. 6	1.125 in.
No. 6 < db ≤ No. 11	2.3 in.

The following requirements apply for minimum concrete edge and spacing for h_{ef} > 20d:

Required minimum edge distance for post-installed reinforcing bars (measured from the center of the bar):

$$c_{b,min} = d_o/2 + c_{c,min}$$

Required minimum center-to-cetnter spacing between post-installed bars:

$$s_{b,min} = d_o + c_{c,min}$$

Required minimum center-to-center spacing from existing (parallel reinforcing:

$$s_{b,min} = d_b/2 \text{ (existing reinforcing)} + d_o/2 + c_{c,min}$$

4.2.4 Design Strength in Seismic Design Categories C, D, E and F: In structures assigned to Seismic Category C, D, E or F under the IBC or IRC, design of straight post-installed reinforcing bars must take into account the provisions of ACI 318-19 or ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21, as applicable.

4.3 Allowable Stress Design (ASD):

4.3.1 General: For anchors designed using load combinations in accordance with Section 1605.1 of the 2021 IBC or IBC Section 1605.3 of the 2018, 2015, 2012 and 2009 IBC (Allowable Stress Design), allowable loads shall be established using Eq. (4-2) or Eq. (4-3):

$$T_{allowable,ASD} = \phi N_n/\alpha \quad \text{Eq. (4-2)}$$

and

$$V_{allowable,ASD} = \phi V_n/\alpha \quad \text{Eq. (4-3)}$$

where:

$T_{allowable,ASD}$ = Allowable tension load (lbf or kN)

$V_{allowable,ASD}$ = Allowable shear load (lbf or kN)

ϕN_n = The lowest design strength of an anchor or anchor group in tension as determined in accordance with ACI 318-19 and ACI 318-14 Chapter 17 and IBC (2021, 2018 and 2015) Section 1905.1.8, ACI 318-11 Appendix D, ACI 318-08 Appendix D and 2009 IBC Section 1908.1.9, and Section 4.1 of this report, as applicable. For the 2012 IBC, Section 1905.1.9 shall be omitted.

ϕV_n = The lowest design strength of an anchor or anchor group in shear as determined in accordance with ACI 318-19 and ACI 318-14 Chapter 17 and IBC (2021, 2018 and 2015) Section 1905.1.8, ACI 318-11 Appendix D, ACI 318-08 Appendix D and 2009 IBC Sections 1908.1.9, and Section 4.1 of this report, as applicable. For the 2012 IBC, Section 1905.1.9 shall be omitted.

α = Conversion factor calculated as a weighted average of the load factors for the controlling load combination. In addition, α must include all applicable factors to account for non-ductile failure modes and required over-strength.

The requirements for member thickness, edge distance and spacing, described in Table 1 of this report, must apply.

4.3.2 Interaction of Tensile and Shear Forces: In lieu of ACI 318-19 17.8.2 and 17.8.3, ACI 318-14 17.6.1, 17.6.2, and 17.6.3 or ACI 318-11 D.7.1, D.7.2 and D.7.3, as applicable, interaction of tension and shear loads must be calculated as follows:

If $T_{applied} \leq 0.2\ T_{allowable,ASD}$, then the full allowable strength in shear, $V_{allowable,ASD}$, shall be permitted.

If $V_{applied} \leq 0.2\ V_{allowable,ASD}$, then the full allowable strength in tension, $T_{allowable,ASD}$, must be permitted.

For all other cases:

$$\frac{T_{applied}}{T_{allowable,\ ASD}} + \frac{V_{applied}}{V_{allowable,ASD}} \leq 1.2 \qquad \text{Eq. (4-4)}$$

4.4 Installation:

Installation parameters are provided in Tables 1, 7, 8, 9 and 10 and in Figure 1. Installation must be in accordance with ACI 318-19 26.7.2, ACI 318-14 17.8.1 and 17.8.2 or ACI 318-11 D.9.1 and D.9.2, as applicable. Anchor and post-installed reinforcing bar locations must comply with this report and the plans and specifications approved by the building official. Installation of the SET-3G Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections must conform to the manufacturer's printed installation instructions included in each package unit and as described in Figure 1. The nozzles, brushes, dispensing tools, adhesive piston plugs, adhesive tubing and adhesive retaining caps listed in Tables 7, 8 and 10, supplied by the manufacturer, must be used along with the adhesive cartridges.

The anchors and post-installed reinforcing bars may be used for floor (vertically down), wall (horizontal), and overhead applications. For horizontal and overhead applications with $^3/_8$-inch anchors and #3 reinforcing bars, inject the adhesive directly to the back of the hole using the adhesive tubing as described in Tables 7, 8 and 10 cut to convenient lengths. For horizontal and overhead applications with $^1/_2$-inch through $1^1/_4$-inch anchors and #4 though #11 reinforcing bars, inject the adhesive directly to the back of the hole using the adhesive piston plugs and adhesive tubing cut to convenient lengths, as described in Tables 7, 8 and 10.

Installation of anchors and post-installed reinforcing bars in horizontal or upwardly inclined orientations shall be fully restrained from movement throughout the specified curing period through the use of temporary wedges, external supports, or other methods. Where temporary restraint devices are used, their use shall not result in impairment of the anchor shear resistance.

4.5 Special Inspection:

4.5.1 General: Installations may be made under continuous special inspection or periodic special inspection, as determined by the registered design professional. See Section 4.1.4 and Tables 5 and 6 of this report for special inspection requirements, including strength reduction factors, ϕ, corresponding to the type of inspection provided.

Continuous special inspection of adhesive anchors or post-installed reinforcing bar installed in horizontal or upwardly inclined orientations to resist sustained tension loads shall be performed in accordance with ACI 318-19 26.13.3.2e, ACI 318-14 17.8.2.4 or ACI 318 D.9.2.4, as applicable.

Under the IBC, additional requirements as set forth in Sections 1705, 1706, or 1707 must be observed, where applicable.

4.5.2 Continuous Special Inspection: Installations made under continuous special inspection with an onsite proof loading program must be performed in accordance with Section 1705.1.1 and Table 1705.3 of the 2021, 2018, 2015 and 2012 IBC, 2009 IBC Sections 1704.4 and 1704.15, whereby continuous special inspection is defined in IBC Section 1702.1 and this report. The special inspector must be on the jobsite continuously during anchor installation to verify anchor type, adhesive identification and expiration date, anchor dimensions, concrete type, concrete compressive strength, hole drilling method, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, concrete thickness, anchor embedment, tightening torque and adherence to the manufacturer's printed installation instructions.

The proof loading program must be established by the registered design professional. As a minimum, the following requirements must be addressed in the proof loading program:

1. Frequency of proof loading based on anchor type, diameter, and embedment;
2. Proof loads by anchor type, diameter, embedment and location;
3. Acceptable displacements at proof load;
4. Remedial action in the event of failure to achieve proof load or excessive displacement.

Unless otherwise directed by the registered design professional, proof loads must be applied as confined tension tests. Proof load levels must not exceed the lesser of 67 percent of the load corresponding to the nominal bond strength as calculated from the characteristic bond stress for uncracked concrete modified for edge effects and concrete properties, or 80 percent of the minimum specified anchor element yield strength ($A_{se,N} \cdot f_{ya}$). The proof load shall be maintained at the required load level for a minimum of 10 seconds.

4.5.3 Periodic Special Inspection: Periodic special inspection must be performed where required in accordance with Section 1705.1.1 and Table 1705.3 of the 2021, 2018, 2015 and 2012 IBC, Sections 1704.4 and 1704.15 of the 2009 IBC and this report. The special inspector must be on the jobsite initially during anchor or post-installed reinforcing bar installation to verify anchor or post-installed reinforcing bar type, anchor or post-installed reinforcing bar dimensions, concrete type, concrete compressive strength, adhesive identification and expiration date, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, concrete thickness, anchor or post-installed

reinforcing bar embedment, tightening torque and adherence to the manufacturer's printed installation instructions.

The special inspector must verify the initial installations of each type and size of adhesive anchor or post-installed reinforcing bar by construction personnel on site. Subsequent installations of the same anchor type and size by the same construction personnel is permitted to be performed in the absence of the special inspector. Any change in the anchor or post-installed reinforcing bar product being installed or the personnel performing the installation must require an initial inspection. For ongoing installations over an extended period, the special inspector must make regular inspections to confirm correct handling and installation of the product.

5.0 CONDITIONS OF USE

The Simpson Strong-Tie SET-3G Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

5.1 SET-3G epoxy adhesive anchors and post-installed reinforcing bars must be installed in accordance with the manufacturer's printed installation instructions as shown in Figure 1 of this report.

5.2 The anchors or post-installed reinforcing bar must be installed in cracked and uncracked normal-weight concrete having a specified compressive strength f'_c = 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa).

5.3 The values of f'_c used for anchor calculation purposes must not exceed 8,000 psi (55.1 MPa).

5.4 The concrete shall have attained its minimum compressive strength prior to the installation of the anchors.

5.5 Anchors and post-installed reinforcing bar must be installed in concrete base materials in holes predrilled with carbide-tipped drill bits complying with ANSI B212.15-1994 in accordance with the instructions provided in Figure 1 of this report.

5.6 Loads applied to the anchors must be adjusted in accordance with Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC for strength design and in accordance with Section 1605.1 of the 2021 IBC or Section 1605.3 of the 2018, 2015, 2012 and 2009 IBC for allowable stress design.

5.7 SET-3G epoxy adhesive anchors and post-installed reinforcing bars are recognized for use to resist short- and long-term loads, including wind and earthquake loads, subject to the conditions of this report.

5.8 In structures assigned to Seismic Design Category C, D, E, or F under the IBC or IRC, anchor strength must be adjusted in accordance with Section 4.1.11 of this report and post-installed reinforcing bars must comply with Section 4.2.4 of this report.

5.9 SET-3G Epoxy Adhesive Anchors and post-installed reinforcing bars are permitted to be installed in concrete that is cracked or that may be expected to crack during the service life of the anchor, subject to the conditions of this report.

5.10 Strength design values shall be established in accordance with Section 4.1 of this report.

5.11 Allowable design values shall be established in accordance with Section 4.3 of this report.

5.12 Post-installed reinforcing bar development and splice length is established in accordance with Section 4.2 of this report .

5.13 Minimum anchor spacing and edge distance, as well as minimum member thickness and critical edge distance, must comply with the values described in this report.

5.14 Post-installed reinforcing bar spacing, minimum member thickness, and cover distance must be in accordance with the provisions of ACI 318 for cast-in-place bars and Section 4.2.3 of this report

5.15 Prior to installation, calculations and details demonstrating compliance with this report must be submitted to the code official. The calculations and details must be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed.

5.16 Fire-resistive construction: Anchors and post-installed reinforcing bars are not permitted to support fire-resistive construction. Where not otherwise prohibited in the code, SET-3G epoxy adhesive anchors and post-installed reinforcing bars are permitted for installation in fire-resistive construction provided at least one of the following conditions is fulfilled:

- Anchors and post-installed reinforcing bars are used to resist wind or seismic forces only.
- Anchors and post-installed reinforcing bars that support gravity load–bearing structural elements are within a fire-resistive envelope or a fire resistive membrane, are protected by approved fire-resistive materials, or have been evaluated for resistance to fire exposure in accordance with recognized standards.
- Anchors and post-installed reinforcing bars are used to support nonstructural elements.

5.17 Since an ICC-ES acceptance criteria for evaluating data to determine the performance of adhesive anchors and post-installed reinforcing bars subjected to fatigue or shock loading is unavailable at this time, the use of these anchors or post-installed reinforcing bars under such conditions is beyond the scope of this report.

5.18 Use of zinc-plated carbon steel threaded rods or steel reinforcing bars is limited to dry, interior locations.

5.19 Hot-dipped galvanized carbon steel threaded rods with coating weights in accordance with ASTM A153 Class C and D, or stainless steel threaded rods, are permitted for exterior exposure or damp environments.

5.20 Steel anchoring materials in contact with preservative-treated and fire-retardant-treated wood must be zinc-coated steel or stainless steel. The minimum

5.21 coating weights for zinc-coated steel must comply with ASTM A153.

5.22 Special inspection must be provided in accordance with Section 4.5 of this report. Continuous special inspection for anchors and post-installed reinforcing bars installed in horizontal or upwardly inclined orientations to resist sustained tension loads must be provided in accordance with Section 4.5.1 of this report.

5.23 Installation of anchors and post-installed reinforcing bars in horizontal or upwardly inclined orientations to resist sustained tension loads shall be performed by

personnel certified by an applicable certification program in accordance with ACI 318-19 26.7.2(e), ACI 318-14 17.8.2.2 or 17.8.2.3, or ACI 318-11 D.9.2.2 or D.9.2.3, as applicable.

5.24 Anchors shall not be used for installations where the in-service concrete temperature can vary from 40°F (5°C) or less to 80°F (27°C) or higher within a 12-hour period. Such applications may include but are not limited to anchorage of building façade systems and other applications subject to direct sun exposure.

5.25 SET-3G epoxy adhesive is manufactured and packaged into cartridges by Simpson Strong-Tie Company Inc., in West Chicago, Illinois, under a quality-control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

Data in accordance with ICC-ES Acceptance Criteria for Post-installed Adhesive Anchors in Concrete (AC308), dated June 2019, editorially revised March 2021, including Table 3.8 for evaluating post-installed reinforcing bars, which incorporates requirements in ACI 355.4-11 and ACI 355.4-19; and quality control documentation.

7.0 IDENTIFICATION

7.1 SET-3G Epoxy Adhesive is identified in the field by labels on the cartridge or packaging, bearing the company name (Simpson Strong-Tie Company, Inc.), product name (SET-3G), the batch number, the expiration date, and the evaluation report number (ESR-4057).

7.2 Threaded rods, nuts, washers and deformed reinforcing bars are standard elements and must conform to applicable national or international specifications.

7.3 The report holder's contact information is the following:

SIMPSON STRONG TIE COMPANY INC.
5956 WEST LAS POSITAS BOULEVARD
PLEASANTON, CALIFORNIA 94588
(800) 999-5099
www.strongtie.com

TABLE 1—SET-3G INSTALLATION INFORMATION FOR THREADED ROD/REBAR ANCHORS

Installation Information	Symbol	Units	Nominal Rod Diameter / Rebar Size						
			3/8" or #3	1/2" or #4	5/8" or #5	3/4" or #6	7/8" or #7	1" or #8	1 1/4" or #10
Drill Bit Diameter - Threaded Rod	d_o	in.	7/16	9/16	11/16	7/8	1	1 1/8	1 3/8
Drill Bit Diameter - Rebar	d_o	in.	1/2	5/8	3/4	7/8	1	1 1/8	1 3/8
Maximum Tightening Torque	T_{inst}	ft-lbs.	15	30	60	100	125	150	200
Minimum Embedment Depth	$h_{ef,min}$	in.	2 3/8	2 3/4	3 1/8	3 1/2	3 3/4	4	5
Maximum Embedment Depth	$h_{ef,max}$	in.	7 1/2	10	12 1/2	15	17 1/2	20	25
Minimum Concrete Thickness	h_{min}	in.	h_{ef} + 1-1/4		h_{ef} + 2d_o				
Critical Edge Distance	c_{ac}	in.	See Section 4.1.10 of this report						
Minimum Edge Distance	c_{min}	in.	1 3/4						2 3/4
Minimum Anchor Spacing	s_{min}	in.	1	2 1/2	3				6

For **SI:** 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

TABLE 2—CONCRETE BREAKOUT AND PRYOUT DESIGN INFORMATION FOR THREADED ROD/REBAR ANCHORS

Characteristic	Symbol	Units	Nominal Rod/Rebar Diameter						
			3/8" or #3	1/2" or #4	5/8" or #5	3/4" or #6	7/8" or #7	1" or #8	1 1/4" or #10
Nominal Diameter	d	in.	0.375	0.5	0.625	0.75	0.875	1	1.25
Permitted Embedment Depth Range Min. / Max.	$h_{ef,min}$	in.	2 3/8	2 3/4	3 1/8	3 1/2	3 3/4	4	5
	$h_{ef,max}$	In.	7 1/2	10	12 1/2	15	17 1/2	20	25
Minimum Concrete Thickness	h_{min}	in.	h_{ef} + 1 1/4		h_{ef} + 2d_o				
Critical Edge Distance	c_{ac}	in.	See Section 4.1.10 of this report.						
Minimum Edge Distance	c_{min}	in.	1 3/4						2 3/4
Minimum Anchor Spacing	s_{min}	in.	1	2 1/2	3				6
Effectiveness Factor for Cracked Concrete	$k_{c,cr}$	-	17						
Effectiveness Factor for Uncracked Concrete	$k_{c,uncr}$	-	24						
Strength Reduction Factor - Concrete Breakout Failure in Tension[1]	ϕ	-	0.65						
Strength Reduction Factor - Concrete Breakout Failure in Shear[1]	ϕ	-	0.70						
Strength Reduction Factor - Pryout Failure[1]	ϕ	-	0.70						

For **SI:** 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

[1]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.

TABLE 3—STEEL DESIGN INFORMATION FOR THREADED ROD

Characteristic	Symbol	Units	Nominal Rod Diameter (inch)						
			$^3/_8$	$^1/_2$	$^5/_8$	$^3/_4$	$^7/_8$	1	$1^1/_4$
Nominal Diameter	d	in.	0.375	0.5	0.625	0.75	0.875	1	1.25
Minimum Tensile Stress Area	A_{se}	in.^{2}	0.078	0.142	0.226	0.334	0.462	0.606	0.969
Tension Resistance of Steel - ASTM F1554, Grade 36	N_{sa}	lb.	4525	8235	13110	19370	26795	35150	56200
Tension Resistance of Steel - ASTM F1554, Grade 55			5850	10650	16950	25050	34650	45450	72675
Tension Resistance of Steel - ASTM A193, Grade B7			9750	17750	28250	41750	57750	75750	121125
Tension Resistance of Steel - Stainless Steel ASTM A193, Grade B8 and B8M (Types 304 and 316)			4445	8095	12880	19040	26335	34540	55235
Tension Resistance of Steel - Stainless Steel ASTM A593 CW (Types 304 & 316)			7800	14200	22600	28390	39270	51510	82365
Tension Resistance of Steel - Stainless Steel ASTM A193, Grade B6 (Type 410)			8580	15620	24860	36740	50820	66660	106590
Strength Reduction Factor for Tension - Steel Failure[1]	ϕ	-	0.75						
Minimum Shear Stress Area	A_{se}	in.^{2}	0.078	0.142	0.226	0.334	0.462	0.606	0.969
Shear Resistance of Steel - ASTM F1554, Grade 36	V_{sa}	lb.	2715	4940	7865	11625	16080	21090	33720
Shear Resistance of Steel - ASTM F1554, Grade 55			3510	6390	10170	15030	20790	27270	43605
Shear Resistance of Steel - ASTM A193, Grade B7			5850	10650	16950	25050	34650	45450	72675
Reduction for Seismic Shear - Carbon Steel	$\alpha_{V,seis}$	-	0.75					1.0	
Shear Resistance of Steel - Stainless Steel ASTM A193, Grade B8 & B8M (Types 304 & 316)	V_{sa}	lb.	2665	4855	7730	11425	15800	20725	33140
Shear Resistance of Steel - Stainless Steel ASTM A593 CW (Types 304 & 316)			4680	8520	13560	17035	23560	30905	49420
Shear Resistance of Steel - Stainless Steel ASTM A193, Grade B6 (Type 410)			5150	9370	14915	22040	30490	40000	63955
Reduction for Seismic Shear - Stainless Steel	$\alpha_{V,seis}$	-	0.80		0.75			1.0	
Strength Reduction Factor for Shear - Steel Failure[1]	ϕ	-	0.65						

For **SI:** 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

[1]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.

TABLE 4—STEEL DESIGN INFORMATION FOR REINFORCING BAR (REBAR)

Characteristic	Symbol	Units	Bar Size						
			#3	#4	#5	#6	#7	#8	#10
Nominal Diameter	d	in.	0.375	0.5	0.625	0.75	0.875	1	1.27
Minimum Tensile Stress Area	A_{se}	in.^{2}	0.11	0.20	0.31	0.44	0.6	0.79	1.27
Tension Resistance of Steel - Rebar (ASTM A615 Gr.60)	N_{sa}	lb.	9900	18000	27900	39600	54000	71100	114300
Tension Resistance of Steel - Rebar (ASTM A706 Gr.60)			8800	16000	24800	35200	48000	63200	101600
Strength Reduction Factor for Tension - Steel Failure[1]	ϕ	-	0.75						
Minimum Shear Stress Area	A_{se}	in.^{2}	0.11	0.20	0.31	0.44	0.60	0.79	1.27
Shear Resistance of Steel - Rebar (ASTM A615 Gr. 60)	V_{sa}	lb.	5940	10800	16740	23760	32400	42660	68580
Shear Resistance of Steel - Rebar (ASTM A706 Gr. 60)			5280	9600	14880	21120	28800	37920	60960
Reduction for Seismic Shear	$\alpha_{V,seis}$	-	0.60					0.80	
Strength Reduction Factor for Shear - Steel Failure[1]	ϕ	-	0.65						

For **SI:** = 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

[1]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.

TABLE 5—SET-3G EPOXY ANCHOR BOND STRENGTH DESIGN INFORMATION FOR THREADED ROD ANCHORS[1,2,3]

DESIGN INFORMATION			Symbol	Units	Nominal Rod Diameter						
					3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
Minimum Embedment			$h_{ef,min}$	In.	2 3/8	2 3/4	3 1/8	3 1/2	3 3/4	4	5
Maximum Embedment			$h_{ef,max}$	In.	7 1/2	10	12 1/2	15	17 1/2	20	25
Continuous Inspection	Temperature Range A[4,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$	psi	1448	1402	1356	1310	1265	1219	1128
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		2357	2260	2162	2064	1967	1868	1672
	Temperature Range B[5,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$		1201	1163	1125	1087	1050	1012	936
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		1957	1876	1795	1713	1632	1551	1388
	Anchor Category	Dry Concrete	-	-	1						
	Strength Reduction Factor[7]	Dry Concrete	$\phi_{dry,ci}$	-	0.65						
	Anchor Category	Water-saturated concrete, Water-filled hole or Submerged Concrete	-	-	3		2				
	Strength Reduction Factor[7]	Water-saturated concrete, Water-filled hole or Submerged Concrete	$\phi_{wet,ci}$	-	0.45		0.55				
Periodic Inspection	Temperature Range A[4,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$	psi	1346	1304	1356	1310	1265	1219	1128
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		2192	2102	2162	2064	1967	1868	1672
	Temperature Range B[5,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$		1117	1082	1125	1087	1050	1012	936
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		1820	1744	1795	1713	1632	1551	1388
	Anchor Category	Dry Concrete	–	-	2		1				
	Strength Reduction Factor[7]	Dry Concrete	$\phi_{dry,ci}$	-	0.55		0.65				
	Anchor Category	Water-saturated concrete, Water-filled hole or Submerged Concrete	-	-	3						
	Strength Reduction Factor[7]	Water-saturated concrete, Water-filled hole or Submerged Concrete	$\phi_{wet,ci}$	-	0.45						
Strength Reduction Factor for Seismic Tension[8]			$\alpha_{N,seis}$	-	1.0	0.9	1.0	1.0	1.0	1.0	1.0

For **SI:** 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

[1]Bond strength values shown are for normal-weight concrete having a compressive strength of f'_c = 2,500psi. For higher compressive strengths up to 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c/2{,}500)^{0.35}$ for uncracked concrete and factor of $(f'_c/2{,}500)^{0.24}$ for cracked concrete.
[2]For lightweight concrete, the modification factor for bond strength shall be given in ACI 318-19 17.2.4, ACI 318-14 17.2.6 or ACI 318-11 D.3.6, as applicable, where applicable.
[3]Characteristic bond strength values are for sustained loads, including dead and live loads.
[4]Temperature Range A: Maximum short term temperature = 160°F, Maximum long term temperature = 110°F.
[5]Temperature Range B: Maximum short term temperature = 176°F, Maximum long term temperature = 110°F.
[6]Short term concrete temperatures are those that occur over short intervals (diurnal cycling). Long term temperatures are roughly constant over significant periods of time.
[7]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
[8]For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

TABLE 6—SET-3G EPOXY ANCHOR BOND STRENGTH DESIGN INFORMATION FOR REBAR ANCHORS[1,2,3]

DESIGN INFORMATION			Symbol	Units	Nominal Rebar Size						
					#3	#4	#5	#6	#7	#8	#10
Minimum Embedment			$h_{ef,min}$	In.	$2^3/_8$	$2^3/_4$	$3^1/_8$	$3^1/_2$	$3^3/_4$	4	5
Maximum Embedment			$h_{ef,max}$	In.	$7^1/_2$	10	$12^1/_2$	15	$17^1/_2$	20	25
Continuous Inspection	Temperature Range A[4,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$	psi	1448	1402	1356	1310	1265	1219	1128
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		2269	2145	2022	1898	1774	1651	1403
	Temperature Range B[5,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$		1201	1163	1125	1087	1050	1012	936
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		1883	1781	1678	1575	1473	1370	1165
	Anchor Category	Dry Concrete	-	-	1						
	Strength Reduction Factor[7]	Dry Concrete	$\phi_{dry,ci}$	-	0.65						
	Anchor Category	Water-saturated concrete, Water-filled hole or Submerged Concrete	-	-	3		2				
	Strength Reduction Factor[7]	Water-saturated concrete, Water-filled hole or Submerged Concrete	$\phi_{wet,ci}$	-	0.45		0.55				
Periodic Inspection	Temperature Range A[4,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$	psi	1346	1304	1356	1310	1265	1219	1128
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		2110	1995	2022	1898	1774	1651	1403
	Temperature Range B[5,6]	Characteristic Bond Strength in cracked concrete	$\tau_{k,cr}$		1117	1082	1125	1087	1050	1012	936
		Characteristic Bond Strength in uncracked concrete	$\tau_{k,uncr}$		1751	1656	1678	1575	1473	1370	1165
	Anchor Category	Dry Concrete	–	-	2		1				
	Strength Reduction Factor[7]	Dry Concrete	$\phi_{dry,ci}$	-	0.55		0.65				
	Anchor Category	Water-saturated concrete, Water-filled hole or Submerged Concrete	-	-	3						
	Strength Reduction Factor[7]	Water-saturated concrete, Water-filled hole or Submerged Concrete	$\phi_{wet,ci}$	-	0.45						
Strength Reduction Factor for Seismic Tension[8]			$\alpha_{N,seis}$	-	1.0						

For **SI:** 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

[1]Bond strength values shown are for normal-weight concrete having a compressive strength of f'_c = 2,500psi. For high compressive strengths up to 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c/2{,}500)^{0.36}$ for uncracked concrete and factor of $(f'_c/2{,}500)^{0.25}$ for cracked concrete.
[2]For lightweight concrete, the modification factor for bond strength shall be given in ACI 318-19 17.2.4, ACI 318-14 17.2.6 or ACI 318-11 D.3.6, as applicable, where applicable.
[3]Characteristic bond strength values are for sustained loads, including dead and live loads.
[4]Temperature Range A: Maximum short term temperature = 160°F, Maximum long term temperature = 110°F.
[5]Temperature Range B: Maximum short term temperature = 176°F, Maximum long term temperature = 110°F.
[6]Short term concrete temperatures are those that occur over short intervals (diurnal cycling). Long term temperatures are roughly constant over significant periods of time.
[7]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
[8]For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

TABLE 7—INSTALLATION DETAILS FOR THREADED ROD ANCHORS

Anchor Diameter (in)	Drill Bit Diameter[1,2] (in)	Brush Part Number[7]	T-Handle Part Number[3]	Handle Extension Number[4]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[5]	Adhesive Tubing Part Number[5]	Adhesive Piston Plug Part Number[5]
$^3/_8$	$^7/_{16}$	ETB43S	ETBS-TH	ETBS-EXT	EMN22i	CDT10S, EDT22S, EDTA22P, EDTA22CKT, EDTA56P	ARC37A-RP25	PPFT25	Not Available[6]
$^1/_2$	$^9/_{16}$	ETB56S					ARC50A-RP25		PP56-RP10
$^5/_8$	$^{11}/_{16}$	ETB68S					ARC62A-RP25		PP68-RP10
$^3/_4$	$^7/_8$	ETB87S					ARC75-RP25		PP87-RP10
$^7/_8$	1	ETB100S					ARC87-RP25		PP100-RP10
1	$1^1/_8$	ETB112S					ARC100-RP25		PP112-RP10
$1^1/_4$	$1^3/_8$	ETB137S					ARC125-RP25		PP137-RP10

For **SI:** 1 inch = 25.4 mm.

[1]Rotary Hammer must be used to drill all holes.
[2]Drill bits must meet the requirements of ANSI B212.15.
[3]Wire brush must be assembled to T-Handle for proper usage.
[4]Extension is used with T-Handle for holes exceeding 12" deep.
[5]Adhesive Retaining Caps, Adhesive Piston Plugs and Adhesive Tubing are to be used for all horizontal and overhead installations.
[6]For $^3/_8$" horizontal and overhead installations, inject adhesive directly to the back of the hole using the Adhesive Tubing only.
[7]Hole cleaning brushes are not needed when using the vacuum dust extraction system and the Bosch®/Simpson Strong-Tie DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.

TABLE 8—INSTALLATION DETAILS FOR REBAR ANCHORS

Anchor Diameter (in)	Drill Bit Diameter[1,2] (in)	Brush Part Number[7]	T-Handle Part Number[3]	Extension Number[4]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[5]	Adhesive Tubing Part Number[5]	Adhesive Piston Plug Part Number[5]
#3	1/2	ETB50S	ETBS-TH	ETBS-EXT	EMN22i	CDT10S, EDT22S, EDTA22P, EDTA22CKT, EDTA56P	ARC37-RP25	PPFT25	Not Available[6]
#4	5/8	ETB62S					ARC50-RP25		PP56-RP10
#5	3/4	ETB75S					ARC62-RP25		PP68-RP10
#6	7/8	ETB87S					ARC75-RP25		PP87-RP10
#7	1	ETB100S					ARC87-RP25		PP100-RP10
#8	1 1/8	ETB112S					ARC100-RP25		PP112-RP10
#10	1 3/8	ETB137S					ARC125-RP25		PP137-RP10

For **SI:** 1 inch = 25.4 mm.

[1]Rotary Hammer must be used to drill all holes.
[2]Drill bits must meet the requirements of ANSI B212.15.
[3]Wire brush must be assembled to T-Handle for proper usage.
[4]Extension is used with T-Handle for holes exceeding 12" deep.
[5]Adhesive Retaining Caps, Adhesive Piston Plugs and Adhesive Tubing are to be used for all horizontal and overhead installations.
[6]For #3" horizontal and overhead installations, inject adhesive directly to the back of the hole using the Adhesive Tubing only.
[7]Hole cleaning brushes are not needed when using the vacuum dust extraction system and the Bosch®/Simpson Strong-Tie DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.

TABLE 9—CURE SCHEDULE[1,2]

Concrete Temperature		Gel Time (minutes)	Cure Time[1] (hours)
(°F)	(°C)		
40	5	120	192
50	10	75	72
60	16	50	48
70	21	35	24
90	32	25	24
100	38	15	24

For **SI:** 1°F = (c x 9/5) + 32.

[1] For water-saturated concrete, the cure times must be doubled.
[2] For installation of anchors in concrete where the temperature is below 70°F (21°C), the adhesive must be conditioned to a minimum temperature of 70°F (21°C).

TABLE 10—INSTALLATION DETAILS FOR POST-INSTALLED REINFORCING BAR CONNECTIONS

Reinforcing Bar Size	Drill Bit Diameter[1,2] (in)	h_{ef} (in)	Brush Part Number[5,6]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[3]	Adhesive Tubing Part Number[3]	Adhesive Piston Plug Part Number[3]
#3	1/2	2-3/8 to 22-1/2	ETB6R	EMN22i	EDT22S, EDTA22P, EDTA22CKT, EDTA56P	ARC37-RP25	PPFT25	Not Available[4]
#4	5/8	2-3/4 to 30	ETB6R			ARC50-RP25		PP62-RP10
#5	3/4	3-1/8 to 37-1/2	ETB6R			ARC62-RP25		PP75-RP10
#6	7/8	3-1/2 to 45	ETB8R			ARC75-RP25		PP87-RP10
#7	1	3-3/4 to 52-1/2	ETB10R			ARC87-RP25		PP100-RP10
#8	1 1/8	4 to 60	ETB10R			ARC100-RP25		PP112-RP10
#9	1 3/8	4-1/2 to 67-1/2	ETB12R			ARC125-RP25		PP137-RP10
#10	1 3/8	5 to 75	ETB12R			ARC125-RP25		PP137-RP10
#11	1 3/4	5-1/2 to 84-1/2	ETB14R			ARC137-RP25		PP175-RP10

For **SI: =** 1 inch = 25.4mm.

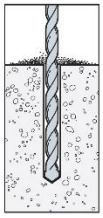
[1]Rotary Hammer must be used to drill all holes.
[2]Drill bits must meet the requirements of ANSI B212.15.
[3]Adhesive Retaining Caps, Adhesive Piston Plugs and Adhesive Tubing are to be used for all horizontal and overhead anchor installations, as detailed in section 4.3 of this report.
[4]For #3 horizontal and overhead anchor installations, inject adhesive directly to the back of the hole using the Adhesive Tubing only.
[5]Hole cleaning brushes are not needed when using the vacuum dust extraction system and Bosch/Simpson Strong-Tie DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.
[6]ETBR series brushes thread onto ETB-EXT extensions for deep holes.

TABLE 11—DEVELOPMENT LENGTH FOR REINFORCING BARS INSTALLED WITH SET-3G EPOXY ADHESIVE IN NORMAL WEIGHT CONCRETE[1,2,3,4,5]

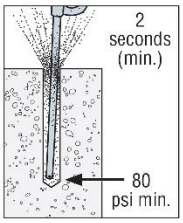
Characteristic	Symbol	Units	Nominal Rebar Size								
			#3	#4	#5	#6	#7	#8	#9	#10	#11
Nominal Diameter	d_b	in.	0.375	0.500	0.625	0.750	0.875	1.000	1.128	1.270	1.410
Nominal Bar Area	A_b	in.^{2}	0.11	0.20	0.31	0.44	0.60	0.79	1.00	1.27	1.56
Development Length for f'y = 60 ksi and f'_c = 2,500 psi	l_d	in.	12	14.4	18	21.6	31.5	36	40.6	45.7	50.8
Development Length for f'y = 60 ksi and f'_c = 4,000 psi	l_d	in.	12	12	14.2	17.1	25	28.5	32.1	36.1	40.1

[1] Development lengths are valid for static, wind and earthquake loads (SDC A and B).
[2] Development lengths in SDC C through F must comply with ACI 318-19 and ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21, as applicable, and section 4.2.4 of this report.
[3] For sand-lightweight concrete, increase development length by 33%, unless the provisions of ACI 318-19 25.4.2.5, ACI 318-14 25.4.2.4 or ACI 318-11 12.2.4 (d), as applicable, are met to permit $\lambda > 0.75$.
[4] $\{(c_b + K_{tr})/d_b\} = 2.5$, $\Psi_t = 1.0$, $\Psi_e = 1.0$, $\Psi_s = 0.8$ for $d_b \leq$ #6, 1.0 for $d_b >$ #6.
[5] Calculations may be performed for other steel grades and concrete compressive strengths per ACI 318-19 and ACI 318-14 Chapter 25 or ACI 318-11 Chapter 12, as applicable.

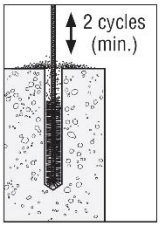
1A Hole Preparation Standard Equipment — Horizontal, Vertical and Overhead Applications



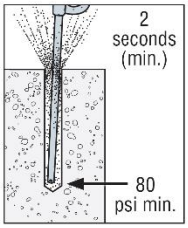
1. Drill.
Drill hole to specified diameter and depth.



2. Blow.
Remove dust from hole with oil-free compressed air for a minimum of two (2) seconds. Compressed air nozzle must reach the bottom of the hole.



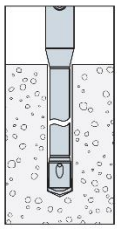
3. Brush.
Clean with a steel wire brush for a minimum of two (2) cycles. Brush MUST reach the bottom of the hole. Brush should provide resistance to insertion. If no resistance is felt, the brush is worn and must be replaced.



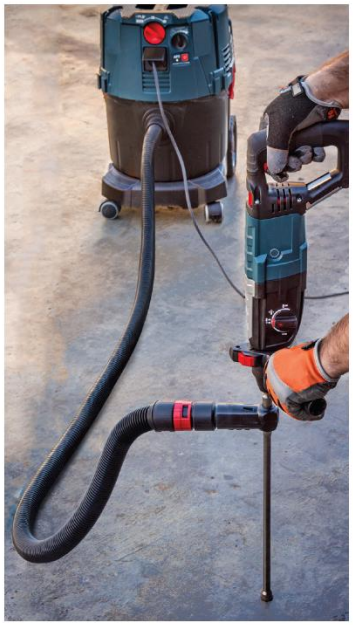
4. Blow.
Remove dust from hole with oil-free compressed air for a minimum of two (2) seconds. Compressed air nozzle must reach the bottom of the hole.

Note: Refer to tables A and B for proper drill bit size and brush part number.

1B Hole Preparation Vacuum Dust Extraction System with Bosch® / Simpson Strong-Tie® DXS Hollow Carbide Drill Bit — Horizontal, Vertical and Overhead Applications



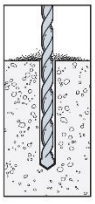
1. Drill.
Drill hole to specified diameter and depth using a Bosch / Simpson Strong-Tie DXS hollow carbide drill bit and vacuum dust extraction system described in Section 3.2.3.2.



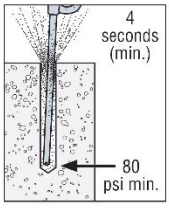
Bosch / Simpson Strong-Tie DXS drill bit used with the vacuum dust extraction system described in Section 3.2.3.2

Note: Refer to tables A and B for proper drill bit size.

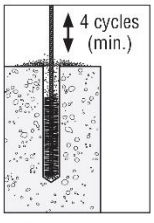
1C Hole Preparation Post-Installed Reinforcing Bar Connections — Horizontal, Vertical and Overhead Applications



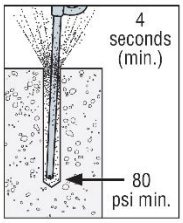
1. Drill.
Drill hole to specified diameter and depth.



2. Blow.
Remove dust from hole with oil-free compressed air for a minimum of 4 seconds. Compressed air nozzle must reach the bottom of the hole.



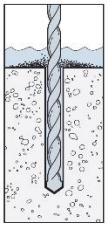
3. Brush.
Clean with a nylon brush for a minimum of 4 cycles. Brush MUST reach the bottom of the hole. Brush should provide resistance to insertion. If no resistance is felt, the brush is worn and must be replaced.



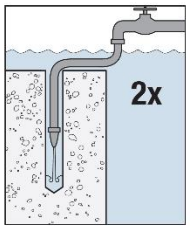
4. Blow.
Remove dust from hole with oil-free compressed air for a minimum of 4 seconds. Compressed air nozzle must reach the bottom of the hole.

Note: Refer to Table C for proper drill bit size and brush part number.

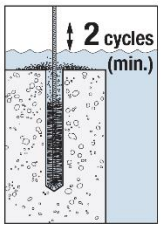
1D Hole Preparation — Submerged Applications



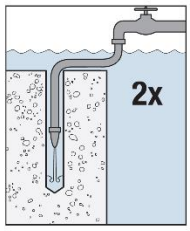
1. Drill.
Drill hole to specified diameter and depth.



2. Flush.
Remove slurry from hole by flushing hole twice with water until water runs clear.



3. Brush.
Clean with a steel wire brush for a minimum of two cycles. Brush MUST reach the bottom of the hole. Brush should provide resistance to insertion. If no resistance is felt, the brush is worn and must be replaced.



4. Flush.
Remove slurry from hole by flushing hole twice with water until water runs clear.

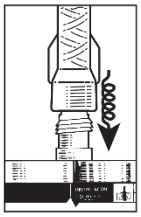
Note: Refer to Tables A and B for proper drill bit size and brush part number.

FIGURE 1 — INSTALLATION DETAILS

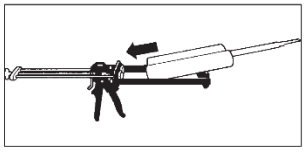
2 Cartridge Preparation

1. Check.
Check expiration date on product label. **Do not use expired product.** Product is usable until end of printed expiration month.

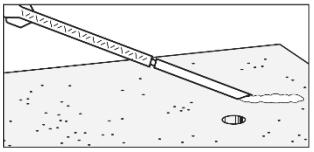
2. Open.
Open cartridge per package instructions.



3. Attach.
Attach proper Simpson Strong-Tie® nozzle and extension to cartridge. Do not modify nozzle.



4. Insert.
Insert cartridge into dispensing tool.



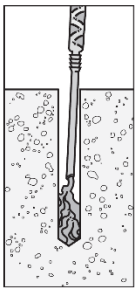
5. Dispense.
Dispense adhesive to the side until properly mixed (uniform color).

Note: Review MSDS prior to use. Refer to tables A, B and C for proper nozzle and dispensing tool part numbers. Refer to tables D and F for proper adhesive storage temperatures, permitted concrete temperature range, and adhesive gel times.

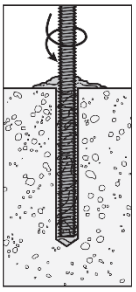
3A Filling the Hole — Vertical Anchorage

Prepare the hole per "Hole Preparation."

DRY AND DAMP HOLES:

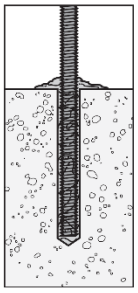


1. Fill.
Fill hole ½ to ⅔ full, starting from bottom of hole to prevent air pockets. Withdraw nozzle as hole fills up.



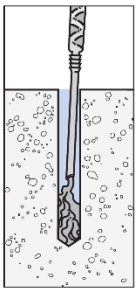
2. Insert.
Insert clean, oil-free anchor, (marked with the required embedment depth), turning slowly until the anchor contacts the bottom of the hole.

Threaded rod or rebar

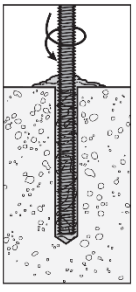


3. Do not disturb.
Do not disturb load or torque anchor until fully cured.

WATER-FILLED HOLES:

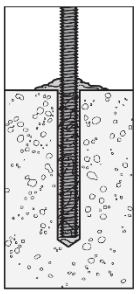


1. Fill.
Fill holes completely full, starting from bottom of hole to prevent water pockets. Withdraw nozzle as hole fills up.



2. Insert.
Insert clean, oil-free anchor, (marked with the required embedment depth), turning slowly until the anchor contacts the bottom of the hole.

Threaded rod or rebar



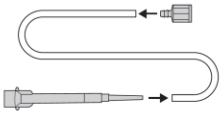
3. Do not disturb.
Do not disturb load or torque anchor until fully cured.

Note: Refer to Table D for proper gel times and cure times, and to Table E for maximum tightening torque. Nozzle extensions (PPFT25) may be needed for deep holes.

FIGURE 1 — INSTALLATION DETAILS (CONTINUED)

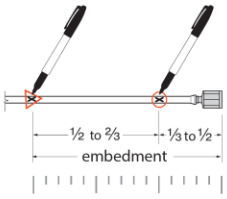
3B Filling the Hole — Horizontal and Overhead Anchorage with Piston Plug System.

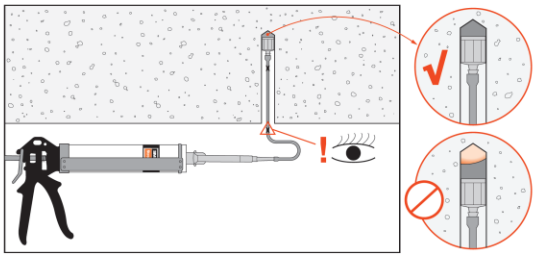
Prepare the hole per "Hole Preparation."



Step 1:

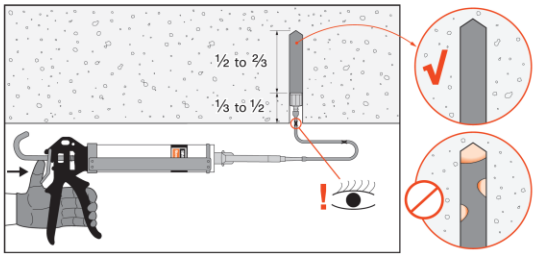
- Attach the piston plug to one end of the flexible tubing (PPFT25). (Refer to tables A, B and C.)
- Cut tubing to the length needed for the application, mark tubing as noted below, and attach other end of tubing to the mixing nozzle.
- If using a pneumatic dispensing tool, regulate air pressure to 80–100 psi.





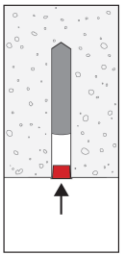
Step 2:

- Insert the piston plug to the back of the drilled hole and dispense adhesive.



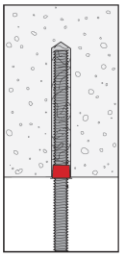
Step 3:

- Fill the hole ½ to ⅔ full.
- **Note:** As adhesive is dispensed into the drilled hole, the piston plug will slowly displace out of the hole due to back pressure, preventing air gaps.



Step 4:

- Install the appropriate Simpson Strong-Tie® adhesive retaining cap. (Refer to tables A, B and C.)



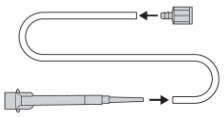
Step 5:

- Place either threaded rod or rebar through the adhesive retaining cap and into adhesive-filled hole.
- Turn rod/rebar (marked with the required embedment depth) slowly until the insert bottoms out.
- Do not disturb load or torque anchor until fully cured. For overhead installations, the anchor must be secured from movement during the cure time. (e.g., wedges or other restraint methods).

Note: Refer to Table D for proper gel times and cure times, and to Table E for maximum tightening torque.

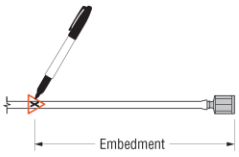
3C Filling the Hole — Submerged Anchorage

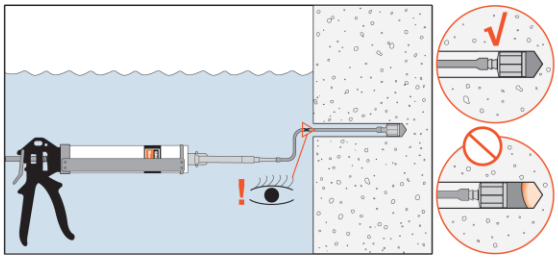
Prepare the hole per "Hole Preparation."



Step 1:

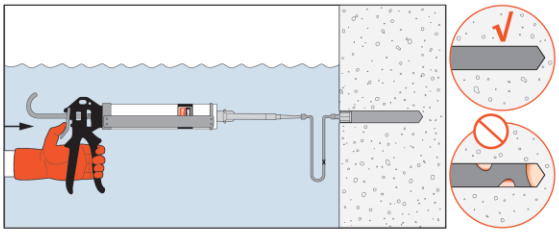
- Attach the piston plug to one end of the flexible tubing (PPFT25). (Refer to tables A, B and C.)
- Cut tubing to the length needed for the application, mark tubing as noted below and attach other end of tubing to the mixing nozzle.
- If using a pneumatic dispensing tool, regulate air pressure to 80–100 psi.





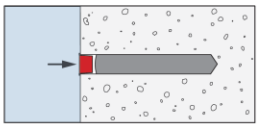
Step 2:

- Insert the piston plug to the back of the drilled hole and dispense adhesive.



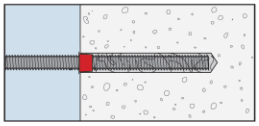
Step 3:

- Fill the hole completely full.
- **Note:** As adhesive is dispensed into the drilled hole, the piston plug will slowly displace out of the hole due to back pressure, preventing air gaps.



Step 4:

- Install the appropriate Simpson Strong-Tie adhesive retaining cap. (Refer to tables A, B and C.)



Step 5:

- Place either threaded rod or rebar through the adhesive retaining cap and into adhesive-filled hole.
- Turn rod/rebar (marked with the required embedment depth) slowly until the insert bottoms out.
- Do not disturb load or torque anchor until fully cured.

Note: Refer to Table D for proper gel times and cure times, and to Table E for maximum tightening torque.

FIGURE 1 — INSTALLATION DETAILS (CONTINUED)

Table A — Installation Details for Threaded Rod Anchors

Anchor Diameter (in.)	Drill Bit Diameter[1,2] (in.)	Wire Brush Part Number[7]	T-Handle Part Number[3]	Handle Extension Part Number[4]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[5]	Adhesive Tubing Part Number[5]	Adhesive Piston Plug Part Number[5]
⅜	7/16	ETB43S	ETBS-TH	ETBS-EXT	EMN22i	CDT10S, EDT22S, EDTA22P, EDTA22CKT, EDTA56P	ARC37A-RP25	PPFT25	Not Available[6]
½	9/16	ETB56S					ARC50A-RP25		PP56-RP10
⅝	11/16	ETB68S					ARC62A-RP25		PP68-RP10
¾	⅞	ETB87S					ARC75-RP25		PP87-RP10
⅞	1	ETB100S					ARC87-RP25		PP100-RP10
1	1⅛	ETB112S					ARC100-RP25		PP112-RP10
1¼	1⅜	ETB137S					ARC125-RP25		PP137-RP10

1. A rotary hammer must be used to drill all holes.
2. Drill bits must meet the requirements of ANSI B212.15.
3. Wire brush must be assembled with T-handle for proper usage.
4. Extension is used with T-handle for holes exceeding 12" deep.
5. Adhesive retaining caps, adhesive piston plugs, and tubing are to be used for horizontal and overhead anchor installations.
6. For ⅜" horizontal and overhead installations, inject adhesive directly to the back of the hole using the adhesive tubing only.
7. Hole-cleaning brushes are not needed when using the vacuum dust extraction system and Bosch® / Simpson Strong-Tie® DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.

Table B — Installation Details for Reinforcing Bar Anchors

Anchor Diameter	Drill Bit Diameter[1,2] (in.)	Wire Brush Part Number[7]	T-Handle Part Number[3]	Handle Extension Part Number[4]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[5]	Adhesive Tubing Part Number[5]	Adhesive Piston Plug Part Number[5]
#3	½	ETB50S	ETBS-TH	ETBS-EXT	EMN22i	CDT10S, EDT22S, EDTA22P, EDTA22CKT, EDTA56P	ARC37-RP25	PPFT25	Not Available[6]
#4	⅝	ETB62S					ARC50-RP25		PP62-RP10
#5	¾	ETB75S					ARC62-RP25		PP75-RP10
#6	⅞	ETB87S					ARC75-RP25		PP87-RP10
#7	1	ETB100S					ARC87-RP25		PP100-RP10
#8	1⅛	ETB112S					ARC100-RP25		PP112-RP10
#10	1⅜	ETB137S					ARC125-RP25		PP137-RP10

1. A rotary hammer must be used to drill all holes.
2. Drill bits must meet the requirements of ANSI B212.15.
3. Wire brush must be assembled with T-handle for proper usage.
4. Extension is used with T-handle for holes exceeding 12" deep.
5. Adhesive retaining caps, adhesive piston plugs, and tubing are to be used for horizontal and overhead anchor installations.
6. For #3 horizontal and overhead installations, inject adhesive directly to the back of the hole using the adhesive tubing only.
7. Hole-cleaning brushes are not needed when using the vacuum dust extraction system and Bosch / Simpson Strong-Tie DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.

Table C — Installation Details for Post-Installed Reinforcing Bar Connections

Reinforcing Bar Size	Drill Bit Diameter[1,2] (in.)	h_{ef} (in.)	Brush Part Number[5,6]	Nozzle Part Number	Dispensing Tool Part Number	Adhesive Retaining Cap Part Number[3]	Adhesive Tubing Part Number[3]	Adhesive Piston Plug Part Number[3]
#3	½	2⅜ to 22½	ETB6R	EMN22i	EDT22S, EDTA22P EDTA22CKT EDTA56P	ARC37-RP25	PPFT25	Not Available[4]
#4	⅝	2¾ to 30	ETB6R			ARC50-RP25		PP62-RP10
#5	¾	3⅛ to 37½	ETB6R			ARC62-RP25		PP75-RP10
#6	⅞	3½ to 45	ETB8R			ARC75-RP25		PP87-RP10
#7	1	3¾ to 52½	ETB10R			ARC87-RP25		PP100-RP10
#8	1⅛	4 to 60	ETB10R			ARC100-RP25		PP112-RP10
#9	1⅜	4½ to 67½	ETB12R			ARC125-RP25		PP137-RP10
#10	1⅜	5 to 75	ETB12R			ARC125-RP25		PP137-RP10
#11	1¾	5½ to 82½	ETB14R			ARC137-RP25		PP175-RP10

1. Rotary Hammer must be used to drill all holes.
2. Drill bits must meet the requirements of ANSI B12.15.
3. Adhesive Retaining Caps, Adhesive Piston Plugs and Adhesive Tubing are to be used for all horizontal and overhead installations.
4. For #3 horizontal and overhead installations, inject adhesive directly to the back of the hole using the Adhesive Tubing only.
5. Hole cleaning brushes are not needed when using the vacuum dust extraction system and the Bosch®/Simpson Strong-Tie DXS hollow carbide drill bits described in Section 3.2.3.2 to drill and clean holes.
6. ETBR series brushes thread onto ETBR-EXT extensions for deep holes.

FIGURE 1 — INSTALLATION DETAILS (CONTINUED)

Table D — Cure Schedule[2]

Concrete Temperature		Gel Time (min.)	Cure Time[1] (hr.)
(F°)	(C°)		
40	5	120	192
50	10	75	72
60	16	50	48
70	21	35	24
90	32	25	24
100	38	15	24

1. For water-saturated concrete and water-filled holes, the cure times should be doubled.
2. For installation of anchors in concrete where the temperature is below 70°F (21°C), the adhesive must be conditioned to a minimum temperature of 70°F (21°C).

Table E — Anchor Tightening Torque, Embedment Depth and Placement Details for Threaded Rod and Reinforcing Bar Anchors

Anchor Diameter (in.)	Maximum Tightening Torque T_{inst} (ft.-lb.)	Min. Emb. Depth $h_{ef,min}$ (in.)	Max. Emb. Depth $h_{ef,max}$ (in.)	Min. Anchor Spacing s_{min} (in.)	Min. Edge Distance c_{min} (in.)	Min. Concrete Thickness h_{min} (in.)
⅜	15	2⅜	7½	3	1¾	h_{ef} +1¼
½	30	2¾	10			
⅝	60	3⅛	12½			h_{ef} + $2d_o$
¾	100	3½	15			
⅞	125	3¾	17½			
1	150	4	20			
1¼	200	5	25	6	2¾	

Table F — Storage Information

Storage Temperature		Shelf Life (months)
(F°)	(C°)	
45 to 90	7 to 32	24

FIGURE 1 — INSTALLATION DETAILS (CONTINUED)

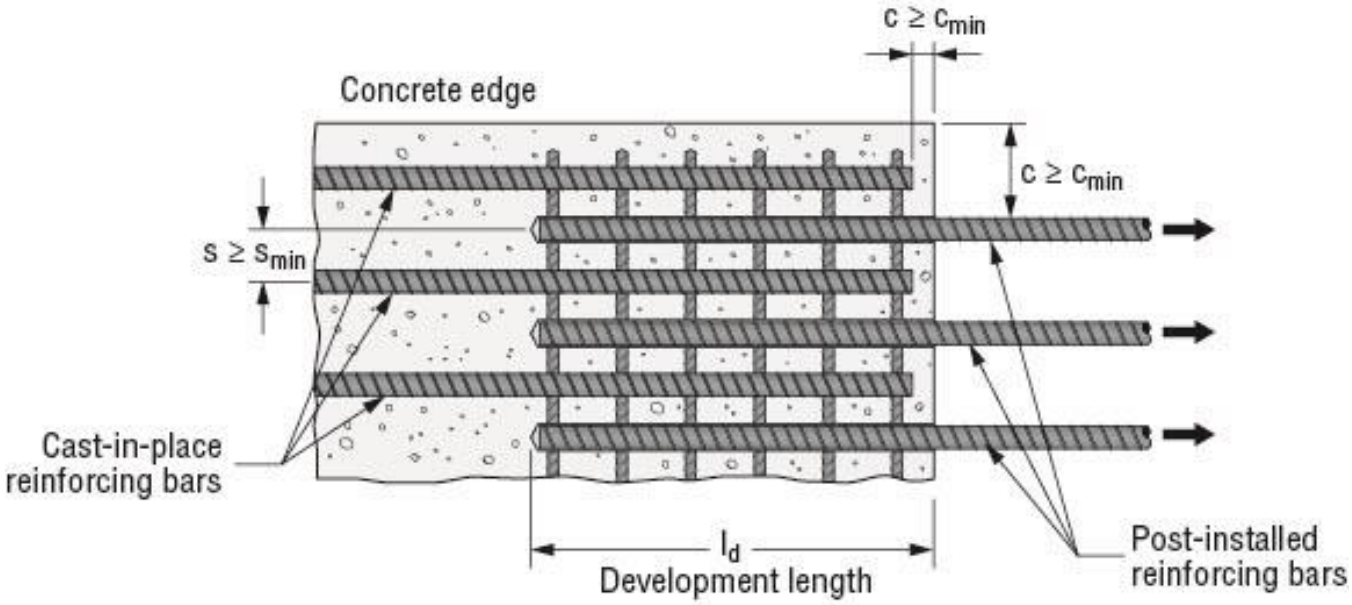


Figure 2 - INSTALLATION PARAMETERS FOR POST-INSTALLED REINFORCING BARS

DIVISION: 03 00 00—CONCRETE
Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS
Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

SIMPSON STRONG-TIE COMPANY INC.

EVALUATION SUBJECT:

SIMPSON STRONG-TIE® SET-3G EPOXY ADHESIVE ANCHORS AND POST-INSTALLED REINFORCING BAR CONNECTIONS IN CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Simpson Strong-Tie SET-3G Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections in cracked and uncracked concrete, described in ICC-ES evaluation report ESR-4057, have also been evaluated for compliance with the codes noted below as adopted by the Los Angeles Department of Building and Safety (LADBS).

Applicable code editions:

- 2020 *City of Los Angeles Building Code* (LABC)
- 2020 *City of Los Angeles Residential Code* (LARC)

2.0 CONCLUSIONS

The Simpson Strong-Tie SET-3G Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections in cracked and uncracked concrete, described in Sections 2.0 through 7.0 of the evaluation report ESR-4057, comply with the LABC Chapter 19, and the LARC, and are subject to the conditions of use described in this supplement.

3.0 CONDITIONS OF USE

The Simpson Strong-Tie SET-3G Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections in cracked and uncracked concrete described in this evaluation report supplement must comply with all of the following conditions:

- All applicable sections in the evaluation report ESR-4057.
- The design, installation, conditions of use and labeling of the anchors are in accordance with the 2018 *International Building Code*® (IBC) provisions noted in the evaluation report ESR-4057.
- The design, installation and inspection are in accordance with additional requirements of LABC Chapters 16 and 17, as applicable.
- Under the LARC, an engineered design in accordance with LARC Section R301.1.3 must be submitted.
- The allowable and strength design values listed in the evaluation report and tables are for the connection of the anchors or reinforcing bars to the concrete. The connection between the anchors or the reinforcing bars and the connected members shall be checked for capacity (which may govern).
- For use in wall anchorage assemblies to flexible diaphragm, anchors shall be designed per the requirements of City of Los Angeles Information Bulletin P/BC 2020-071.

This supplement expires concurrently with the evaluation report, reissued April 2023.

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DIVISION: 03 00 00—CONCRETE
Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS
Section: 05 05 19—Post-installed Concrete Anchors

REPORT HOLDER:

SIMPSON STRONG-TIE COMPANY INC.

EVALUATION SUBJECT:

SIMPSON STRONG-TIE® SET-3G™ EPOXY ADHESIVE ANCHORS AND POST-INSTALLED REINFORCING BAR CONNECTIONS IN CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Simpson Strong-Tie® SET-3G™ Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections, described in ICC-ES evaluation report ESR-4057, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2023 *Florida Building Code—Building*
- 2023 *Florida Building Code—Residential*

2.0 CONCLUSIONS

The Simpson Strong-Tie® SET-3G™ Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections, described in Sections 2.0 through 7.0 of the evaluation report ESR-4057, comply with the *Florida Building Code—Building* and the *Florida Building Code—Residential*. The design requirements must be determined in accordance with the *Florida Building Code—Building* or the *Florida Building Code—Residential,* as applicable. The installation requirements noted in ICC-ES evaluation report ESR-4057 for the 2021 *International Building Code®* meet the requirements of the *Florida Building Code—Building* or the *Florida Building Code—Residential,* as applicable.

Use of the SET-3G™ Epoxy Adhesive Anchors and Post-Installed Reinforcing Bar Connections have also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* and the *Florida Building Code—Residential* with the following condition.

a) For connections subject to uplift, the connection must be designed for no less than 700 pounds (3114 N).

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official, when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report, reissued April 2023.

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